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EFFICIENT APPROACH TO THE OPPOLZER-KAMETANI INTERMEDIATE FOR ESTRONE METHYL ETHER USING THE CONJUGATE ADDITION-ENOLATE METHYLATION OF THE CYCLOPENTENONE CONTAINING AN a-APPENDED BENZOCYCLOBUTANE MOIETY

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Summary: Simple synthesis of (\pm)-estrone methyl ether by the conjugate addition-enolate **methylation of the 2-alkylcyclopentenone followed by the intramolecular Diels-Alder reaction of the o-quinodimethane, and discussions for the diastereoselectivity in the enolatemethylation based on the MM2 transition structure model are presented.**

The conjugate addition-enolate alkylation is one of the ideal approaches to 2,2,3 trialkylcyclopentanones; e.g. 1,2,3 - 4-I) This approach, however, involves two problems; regio- and stereoselectivities. With the less reactive alkylating reagent such as 1, the enolate exchange promoted by the rapid proton transfer competes with the alkylation and regioselectivities and chemical yields are generally low. 2) Indeed, in syntheses of 4,31 an intermediate for the Oppolzer-Kametani reaction, this difficulty was avoided by the use of "reactive" alkyl α -haloacetate⁴⁾ but a number of steps were then required to convert the added **ester group into the desired alkylbenzocyclobutene moiety in 4. On the other hand, stereoselectivities are influenced by the structure of 2,3-dialkylcyclopentanone enolate. Most reported results suggest that the stereochemistry of the enolate alkylation is controlled by** the steric approach factor (less hindered side attack).^{1b)} We recently reported the **diastereoselective methylation of 2,3-dialkylcyclopentanone enolate having two bulky chains, and in this reaction, the major product was formed by the "cis methylation" to the alkyl group at 3-position. 51 We report here the simple synthesis of estrone methyl ether (10) by the conjugate addition-enolate methylation using the enone 5 (Scheme 11 followed by the intramolecular Die1 s-Alder reaction of the benzocyclobutane 4.**

At first, we examined the regio- and stereoselectivities in the conjugate additionenolate methylation. The enone 5 was synthesized by our procedures.6l The Dieckmann condensation of the diallyl adipate (6) (ally1 alcohol/NaH/benzene reflux) followed by alkylation of the resulting B-keto ester 7 with the iodide 1 gave the alkylated product 8 in 66% overall yield. The palladium-catalyzed decarboxylation-dehydrogenation6a) of the B-keto ester 8 using Pd₂(dba)₃.CHCl₃ at MeCN reflux gave the enone 5 in 78% yield and its exocyclic

isomer was also formed in 19% yield. The conjugate addition of (CH₂=CH)₂Cu(CN)Li₂⁷⁾ to the enone 5 at -70^oC in ether, followed by addition of an excess HMPA at -30 ^oC and methylation **with** Me1 **at** -40 'C gave a 70:30 **mixture of 4 and 9 in** 57% **combined yield8) (Scheme 2). Moreover stereoselectivities in the enolate-methylation were examined using the enone** 12 **and** various organocuprates (55-65% yield) (Table 1). In all cases, the major isomer was formed by **the cis methyl&ion to the nucleophile.') These stereoselections** *were* **opposite to earlier** examples.⁴⁾

Table 1. Diastereoselectivites in the conjugate addition-enolate methylation of the enone 12.

- a) The ratio of β and α -Me, **determined by 'H-NMR spectrum.**
- **The characteristic 'H-NMR spectrum peaks of the** $C(13\beta)$ - and $C(13\alpha)$ -Me.
- ∞) The ratio of β and α -Me. **determined by HPLC.**

In order to analyze the preferential formation of C(13) β -Me isomer in the enolate **methylation, the MM2 calculations on the a- and 3-methylation of the 2-ethyl-3-vinylcyclo**pentanone enolate (13), as a simplified model, were performed¹⁰⁾ (Fig. 1). Based on the **assumption that the kinetic enolate methylation can be controlled by an early reactant-like** transition state, first, the stable conformations of the enolate 13 were created. The MM2

calculations indicated that the enolates 13A and 13A' were the two lowest energy conformers. In these conformers the C-H bond at the exo-allylic position is coplanar with the enolate π **system due to the allylic strain, and the methyl group at the exo-allylic position is opposite to the vinyl group at C(3)-position, to minimize steric interactions. Then the transition** state energies in the α - and β -methylations of the enolate 13A, 13A' were calculated, respectively. In these calculations the distance $(3.0 \text{ Å})^{11}$ and the attacking angle $(106^0)^{12}$ of the methyl iodide to the C(2)-carbon, and the two sp² hybridized carbons of the enolate **were fixed and the geometry for the rest of system was optimized. The structures and strain energies of likely intermediates in the kinetic enolate methylation are shown in Fig. 1. It is clear that the energy difference of the enolates 138 and 13C having the relatively lower energies could be used to rationalize the observed preferential 8-methylation, although the calculated energy difference (1.47 Kcal/mol) was rather larger than the experimental results. Our modeling described here is, of course, quite crude since the complexity of aggregated metal enolate structures was neglected. These considerations based on calculations, however, would be sufficient to analyze (or predict) the stereoselectivity in organic synthetic** studies. $^{13)}$

The relative stereochemistry between C(13) and C(14) in the major isomer 4, separated from the minor isomer 9, was confirmed by the conversion of 4 to the (+)-estrone methyl ether **(10).** Diels-Alder reaction of 4 in o-dichlorobenzene at 180 ^oC gave a 90 : 10 mixture of (+)estrone methyl ether (10)(m.p. 141-142 ^oC; lit¹⁴⁾ 143-144 ^oC) and its C(9)-epimer 11 in 85% **yield. The 'H-NMR,** IR, **MS spectral properties of the synthetic** 10 were **identical with the reported spectral data.15) Thus the short approach (4 steps from 6; Dieckmann condensationalkylation, Pd-catalyzed enone formation, conjugate addition-enolate methylation, and Diels-Alder reaction) reported herein provides an eminently practical route for the total synthesis** of (⁺)-estrone and congener steroids.¹⁶⁾ Development of this methodology combined with the **enantioselective conjugate addition for the construction of chiral steroid skelton is in progress.**

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